





# **EU Type Examination Certificate**

This is to certify that: Sunbeam International GmbH

Schumanstr. 12 Würselen 52146 Germany

Holds Certificate Number: CE 730303

In respect of:

Model HYGISUN HS0501A Face mask
To technical specification Annex II (EHSR) of the PPE Regulation (EU) 2016/425
PPE for use by healthcare professionals as per Commission recommendation 2020/403

on the basis that BSI carried out the relevant Type Examination procedures under the requirements with the Regulation (EU) 2016/425 of the European Parliament and Council relating to Personal Protective Equipment Regulation (PPE) Annex V (Module B) and meets the relevant health and safety requirements specified in Annex II

For and on behalf of BSI, a Notified Body for the above Regulation (Notified Body Number 2797):

Previous Notified Body: BSI 0086 First Issued: 2020-07-03

Latest Issue: 2020-07-03

Drs. Dave Hagenaars, Managing Director

Effective Date: 2020-07-03 Expiry Date: 2021-07-03

Page: 1 of 3

PRODUCTS BVA C 6A

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## **EU Type Examination Certificate**

No. CE 730303

**Product Specification** 

**Product Name:** Particulate Respirator.

**Product Type:** Particulate filtering half masks for use by Healthcare professionals.

Model: HYGISUN HS0501A.

**Classification:** FFP2 NR un-valved.

**Technical Specification:** Technical specification to satisfy Annex II of the PPE Regulation (EU) 2016/425.

**Product Description:** The respirator is non-reusable, secured to the face of the user by a pair of

elasticated ear straps, and has no exhalation valve. The respirator is FFP2

class, vertical fold flat type.

The respirator listed on this certificate is for use by healthcare workers, first responders and other personnel involved in the efforts to contain the COVID-19

virus and avoid its further spread.

The product covered by this certificate is not approved for industrial applications and

the certificate is only valid as long as EU Commission recommendation sheet

2020/403 remains applicable.

**Product Assessments:** BSI's PPE for Healthcare Professionals 2020/403 – RPE Technical Specification.

Page: 2 of 3

## **EU Type Examination Certificate**

No. CE 730303

### **Certificate Administration Details**

Technical File Reference: Sunbeam International GmbH, TCF.01, V0 dated 28/06/2020.

### **Certificate Amendment Record:**

Issue date	Comments	BSI Review No.
July 2020	First issue.	2797:20:3220783

### **Certificate validity**

The Certificate holder is responsible for ensuring that the Notified Body is advised of changes to any aspect of the overall process utilised in the manufacture of the product, failure to do so could invalidate the Certificate in respect of product manufactured following the introduction of such changes.

The validity of the Certificate for the products is also dependent on the maintenance of the EU Conformity to Type based on Internal Production Control plus supervised product checks at random intervals, Annex VII (Module C2) as referenced on BSI issued Certificate CE 730304.

Page: 3 of 3







# Conformity to Type based on Internal Production Control plus supervised product checks at random intervals

This is to certify that: Sunbeam International GmbH

Schumanstr. 12 Würselen 52146 Germany

Holds Certificate Number: CE 730304

In respect of:

For the manufacture of particulate respirators to technical specification to satisfy Annex II of the PPE Regulation (EU) 2016/425.

on the basis that BSI carried out the supervised production checks at random intervals under the requirements with the Regulation (EU) 2016/425 of the European Parliament and Council relating to Personal Protective Equipment Regulation (PPE) Annex VII (Module C2)

For and on behalf of BSI, a Notified Body for the above Regulation (Notified Body Number 2797):

Previous Notified Body: BSI 0086 First Issued: 2020-07-03 Latest Issue: 2020-07-03 Drs. Dave Hagenaars, Managing Director

Effective Date: 2020-07-03 Expiry Date: 2021-07-03

Page: 1 of 3

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# Conformity to Type based on Internal Production Control plus supervised product checks at random intervals

No. CE 730304

#### Product manufactured by:

Hunan Dreaming Cloud E-Commerce CO., Ltd Block 1, Smart Tech Park, 57# Huangxing Avenue, Changsha Economic and Technological Development Zone, Changsha, Hunan, China

#### **Product details**

The respiratory protective device covered by the scope of this Module C2 Certificate and the Technical Specification to which the product is manufactured are as follows:

**Product type:** Particulate filtering half masks for use by Healthcare professionals.

Model and classifications: HYGISUN HS0501A FFP2 NR

**Technical Specification:** Technical specification to satisfy Annex II of the PPE Regulation (EU) 2016/425.

BSI's PPE for Healthcare Professionals 2020/403 – RPE Technical Specification.

Page: 2 of 3

# Conformity to Type based on Internal Production Control plus supervised product checks at random intervals

No. CE 730304

#### **Certificate Administration Details:**

### Certificate Amendment Record and BSI internal Review relating to this Certificate

Issue date	Comments	BSI Review No.
July 2020	First issue.	2797:20:3220784

#### **Certificate validity**

The Certificate holder is responsible for ensuring that the Notified Body is advised of changes to any aspects of the overall quality system utilized in the manufacture of the products, failure to do so could invalidate the Certificate in respect of product manufactured after the introduction of such changes.

Page: 3 of 3

This certificate has been issued by and remains the property of BSI Group The Netherlands B.V., John M. Keynesplein 9, 1066 EP Amsterdam, The Netherlands and should be returned immediately upon request. To check its validity telephone +31 20 3460780. An electronic certificate can be authenticated online.

BSI Group The Netherlands B.V., registered in the Netherlands under number 33264284, at John M. Keynesplein 9, 1066 EP Amsterdam, The Netherlands A member of BSI Group of Companies.



# Test Report 3220780.

# Sunbeam International GmbH



## Introduction.

This report has been prepared by Paul Waller and relates to the activity detailed below:

Job/Registration	Details	Client Details
Job number: Job type: Start Date: Test type: Sample ID: Registration: Scheme: Protocol: Scheme Manager:	3220780 Testing Samples Submitted 27/05/2020 Type 10190222 CE 730303 Positive pressure RPE PP123 Nathan Shipley	Sunbeam International GmbH Schumanstr. 12 Würselen 52146 Germany

The report has been approved for issue by T Wicksey – Senior Test Engineer

Approved For Issue	
20/4	
	Issue Date: 17 June 2020

## Objectives.

This is an independent test evaluation to only certain clauses or sub-clauses of the agreed specification in accordance with the following test programme:
BSI COVID-19 filtering face piece technical specification, for COVID-19 masks for use by healthcare workers

## Product Scope.

COVID-19 masks for use by healthcare workers

# Report Summary.

The samples were received on 26 May 2020 and the testing was started on 27 May 2020.

The samples submitted complied with the requirements of the test work conducted.

3220780 - Test Report.



# Test Samples.

Sample ID	ER Number	Description
1 to 19	10190222	Model: HYGISUN HS0501A FFP2

# Description of Test Samples.

Sample Description

COVID-19 masks for use by healthcare workers:

Model: HYGISUN HS0501A FFP2



## Test Requirements.

## Testing in accordance with BSI COVID-19 filtering face piece technical specification

	Technical	testing	specification	for COVID-1	l9 masks foi	r use by	healthcare work	ers
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Danifornia de la continua de la cont	EN 149:2001+A1:2009	Requirement	Assessment
Performance requirement	Test method clause	·	
7.7 Practical performance The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard. Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections.	Testing shall be done in accordance with 8.4.	During the tests the particle filtering half mask shall be subjectively assessed by the wearer and after the test, comments on the following shall be recorded:  a) head harness comfort; b) security of fastenings; c) field of vision; d) any other comments reported by the wearer on request.	Pass
2 test subjects, masks tested 'As received'			
7.9 Leakage 7.9.1 Total inward leakage 5 test subjects, masks tested 'As received'	Testing shall be done in accordance with 8.5.	All samples must achieve All individual exercise results tests shall be not greater than 11 % (for FFP2) and, in addition, all arithmetic means for the total inward leakage shall be not greater than 8 % (for FFP2)	Pass
7.9 Leakage 7.9.2 Penetration of filter material 3 test samples masks tested 'As received', for NaCl (Sodium Chloride) and PO (Paraffin oil), 3min test	Testing shall be done in accordance with 8.11	6% for both PO and NaCl	Pass
7.12 Carbon dioxide content of the inhalation air 3 test samples, masks tested 'As received'	Testing shall be done in accordance with 8.7.	The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1,0 % (by volume).	Pass
<b>7.16 Breathing resistance</b> 3 test samples, masks tested 'As received'	Testing shall be done in accordance with 8.9	The breathing resistances shall meet the requirements of; 30l/min – 0.7mbar (inhale) 95l/min – 2.4mbar (inhale) 160l/min – 3.0mbar (exhale)	Pass





## Glossary of Terms.

Pass: Complies. Tested by BSI engineers at BSI laboratories

Pass 1: Complies. Witnessed by BSI engineers in manufacturers laboratory.

Pass 2: Complies. Tests carried out by third party lab; results accepted by BSI.

Pass\*: Report resulted in uncertainty and states that Compliance is more probable than non-compliance.

Fail: Non-compliance. Product does not meet the requirements of this clause.

Fail\*: Report resulted in uncertainty and states that Non-compliance is more probable than compliance.

N/T: Not Tested N/A: Not Applicable

AR: As Received

TC: Temperature Conditioned

SW: Simulated Wear FT: Flow Tested

MS: Mechanical strength

MMDF: Manufactures Minimum Design Flow MMDC: Manufactures Minimum Design Condition

## Conditions of Issue.

This Test Report is issued subject to the conditions stated in current issue of 'BSI Terms of Service'. The results contained herein apply only to the particular sample(s) tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of BSI, who reserve the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.

Should you wish to speak with BSI in relation to this report, please contact Customer Services on +44 (0)8450 80 9000.

BSI Kitemark House Maylands Avenue Hemel Hempstead Hertfordshire HP2 4SQ



Opinions and Interpretations expressed herein are outside the scope of our UKAS accreditation. Unless otherwise stated, any results not obtained from testing in a BSI laboratory are outside the scope of our UKAS accreditation.



## Test Results.

### Testing in accordance with BSI COVID-19 filtering face piece technical specification

BS EN 149:2001 +A1:2009 Technical testing specification for COVID-19 masks for use by healthcare workers

CLAUSE	REQUIREMENTS	ASSESSMENT
7.7	Practical performance	
	The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard.	
	Where practical performance tests show the apparatus has imperfections related to wearer's acceptance, the test house shall provide full details of those parts of the practical performance tests which revealed these imperfections.	
	Test in accordance with clause 8.4 of the standard.	Pass
	Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers During the tests the particle filtering half mask shall be subjectively assessed by the wearer and after the test, comments on the following shall be recorded: a) head harness comfort; b) security of fastenings; c) field of vision; d) any other comments reported by the wearer on request.	

Table A: Practical performance

Test							
candidate	Sample	Head harness comfort	Field of vision		Any other comments	Assessment	
RF1	1 AR	ОК	OK	OK	None	Pass	
AH1	2 AR	OK	OK	OK	None	Pass	

### 7.9 Leakage

#### 7.9.1 Total inward leakage

The laboratory tests shall indicate that the particle filtering half mask can be used by the wearer to protect with high probability against the potential hazard to be expected.  $\frac{1}{2} \int_{-\infty}^{\infty} \frac{1}{2} \left( \frac{1}{2} \int_{-\infty}^{\infty} \frac{1}{2} \left( \frac{1}{$ 

The total inward leakage consists of three components: face seal leakage, exhalation valve leakage (if exhalation valve fitted) and filter penetration.

Test in accordance with clause 8.5 of the standard.

#### Pass

# Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

5 test subjects, masks tested 'As received'. All individual exercise results tests shall be not greater than 11 % (for FFP2) and, in addition, all arithmetic means for the total inward leakage shall be not greater than 8 % (for FFP2).

Table B: Clause 7.9.1 - Total inward leakage

				Inward Leakage (%)					
Test Cample Pre test		Pre test	Α	В	С	D	Е		l
candidate	Sample	condition	Walking	Walking with head side to side	Walking with head up & down	Walking and talking	Walking	Average	Assessment
GR1	3	AR	3.07	3.90	3.05	2.07	3.01	3.02	Pass
BH2	4	AR	4.76	6.77	6.65	6.33	6.29	6.16	Pass
JT1	5	AR	0.44	0.58	0.57	0.44	0.61	0.53	Pass
JS2	6	AR	10.08	0.58	0.68	0.33	0.47	2.43	Pass
BH1	7	AR	3.28	0.83	5.05	3.08	4.64	3.38	Pass

3220780 - Test Report.

Pass

# Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT
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7.9.2 Penetration of filter material

# Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

3 test samples masks tested 'As received', for NaCl (Sodium Chloride) and PO (Paraffin oil), 3 min test. Testing shall be done in accordance with 8.11. 6% limit for both PO and NaCl

Table C: Clause 8.11 - Sodium Chloride penetration test

Sample	Pre-test	Flow through filter (I/min)	Penetra	ation (%)
number	condition	riow through litter (I/IIIII)	Limit	Actual
8	AR	95		0.330
9	AR		< 6	0.409
10	AR			0.234

Table D: Clause 8.11 - Paraffin oil penetration test

Sample	Pre-test	Flow through filter (I/min)	Penetra	ation (%)						
number	condition	riow unough litter (l/IIIII)	Limit	Actual						
11	AR	95		1.125						
12	AR		< 6	1.202						
13	AR			2.496						

#### 7.12 Carbon dioxide content of inhalation air

The carbon dioxide content of the inhalation air (dead space) shall not exceed an average of 1.0% (by volume).

Test in accordance with clause 8.7 of the standard.

Table E: Clause 8.7 - Carbon Dioxide content of the inhalation air

Sample	Pre-test condition	Dead spac	e CO <sub>2</sub> (%)
Sample	Pre-test condition	Limit	Measured
14	AR		0.48
15	AR	< 1.0	0.50
16	AR		0.52

Pass





# Test Results. (Continued)

CLAUSE	REQUIREMENTS	ASSESSMENT

#### 7.16 Breathing resistance

#### Testing in accordance with BSI COVID-19 filtering face piece technical specification, for masks for use by healthcare workers

3 test samples masks tested 'As received'. Test in accordance with clause 8.9 of the

Pass

The breathing resistances shall meet the requirements of FFP2; 30l/min – 0.7mbar (inhale), 95l/min – 2.4mbar (inhale), 160l/min – 3.0mbar (exhale)

**Table F:** Clause 8.9 – Breathing resistance. Inhalation resistance at a continuous flow

Sample	Pre-test	Continuous flow	Inhalation resistance (mbar)		
Sample	condition	(l/min)	Limit	Measured	
17	AR			0.42	
18	AR	30	< 0.7	0.47	
19	AR	- 30		0.40	
17	AR			1.33	
18	AR	95	< 2.4	1.50	
19	AR			1.26	

**Table G:** Clause 8.9 – Breathing resistance. Exhalation resistance at a continuous flow,

measured in five orientations with the worst case reported

Sample	Pre-test	Continuous flow Exhalation resistance (m			
Sample	condition	Continuous flow (I/min)	Limit	Measured	
17	AR			2.05	
18	AR	160	< 3.0	2.40	
19	AR			1.98	





# Appendix A. – Test Panel Data

Test			Facial Dimension	ons (mm)		Sex
Candidate	Length of face	Width of face	Face depth	Width of mouth	Head Circumference	Sex
RF1	104	122	121	55	549	Male
AH1	108	124	130	46	570	Male
GR1	124	145	126	49	590	Male
BH2	124	148	120	51	595	Male
JT1	130	140	118	44	589	Male
JS2	126	142	125	57	575	Male
BH1	120	126	120	58	565	Male

Note: All candidates were clean shaven

# Product photographs.



Front view



Side View



Inside View
\*\*\*End of Report\*\*\*

Page 9 of 9

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Bestimmung des Abscheidegrades von neuen Masken

Prüfbericht: HYBETA\_NM\_0346

Datum der Prüfung: 27.07.2020

## Auftraggeber

Sunbeam International GmbH

Daniel Cmelak

Schumannstraße 12

52146 Würselen

## Prüfgegenstand

**HYGISUN** 

Ref. HSO501A

FFP2 Mask

EN 149:2001 + A1:2009

CE 2797

## **Auftragnehmer**

HYBETA GmbH

Nevinghoff 20

48147 Münster

## Messumfang

Es liegen fünf neue Masken vor.





## Bestimmung des Abscheidungsgrades

Prüfbericht: HYBETA\_NM\_0346

Zur Bestimmung des Abscheidungsgrades werden die Masken in eine Messvorrichtung eingespannt und je Maske drei Partikelmessungen á einer Minute durchgeführt. Betrachtet werden hierbei die Partikelgrößen 0,3 μm, 0,5 μm, 1,0 μm, 3,0 μm und 5,0 μm.

Größere Partikel können Tröpfchen repräsentieren, die als Infektionsquelle bei Tröpfcheninfektionen eine entscheidende Rolle spielen. Die kleinen Partikel sind relevant, wenn Aerosole als Infektionsquelle in Frage kommen. Eine eindeutige Definition der Größe von relevanten Tröpfchen und Aerosolen liegt nicht vor.

Bei der Partikelprüfung wird der Abscheidegrad der Masken für die oben aufgeführten Partikelgrößen ermittelt und gegen die in der Rohluft vorhandene Konzentration verglichen. Für die Bewertung der Ergebnisse gibt es keine normative oder andere regulative Grundlage und kann somit nur subjektiv erfolgen. Die Werte wurden in Anlehnung an die DIN EN 149:2009-08 Tabelle 1 gewählt. Dort ist der maximale Durchlass des

- ·bei FFP2-Masken mit 6 % (=94 % Abscheidegrad Filtermedium)
- ·bei FFP3-Masken mit 1 % (=99 % Abscheidegrad Filtermedium)

definiert. KN95-Masken werden mit einem Abscheidegrad von 95 % des Filtermediums bewertet.

Die Bewertung der Ergebnisse liegt allein beim Auftraggeber. Eine Bewertung eines Ausatemventils wird nicht vorgenommen.

Die Prüfung des Abscheidegrades von luftgetragenen Partikeln ist lediglich eine <u>orientierende Messung</u> und <u>ersetzt keine Prüfung der Masken nach DIN EN 149</u>.

		Mittelwert	der Rohluft					
	Partikel [μm]  Maske 0,3 0,5 1 3 5							
Maske	0,3	0,5	1	3	5			
Rohluft	908.701	404.296	196.362	1.872	219			

Mittelwerte der Masken												
	Partikel [µm]							Abscheidegrad [%]				
Maske	0,3	0,5	1	3	5		0,3	0,5	1	3	5	
N1	65.257	5.092	257	0	0		92,8%	98,7%	99,9%	100,0%	100,0%	
N2	70.493	4.454	208	0	0		92,2%	98,9%	99,9%	100,0%	100,0%	
N3	82.946	4.706	211	0	0		90,9%	98,8%	99,9%	100,0%	100,0%	
N4	73.281	3.874	238	0	0		91,9%	99,0%	99,9%	100,0%	100,0%	
N5	65.353	3.397	139	0	0		92,8%	99,2%	99,9%	100,0%	100,0%	



# Rohdaten Abscheidegrad

Prüfbericht: HYBETA\_NM\_0346

			Probe-	Volumen					
Messgegenstand	Zeit	Messpunkt	nahmezeit(s)	(FT3)	0.3	0.5	1.0	3.0	5.0
rohluft	27.07.2020 14:06	6	60	1.00	814265	418700	206764	2179	331
rohluft	27.07.2020 14:07	6	60	1.00	803527	407939	202122	1989	209
rohluft	27.07.2020 14:08	6	60	1.00	862703	455790	227171	2337	201
n1	27.07.2020 14:09	7	60	1.00	62804	4991	258	0	0
n1	27.07.2020 14:10	7	60	1.00	64414	4917	255	0	0
n1	27.07.2020 14:11	7	60	1.00	68554	5367	257	0	0
n2	27.07.2020 14:13	8	60	1.00	64105	4282	222	1	0
n2	27.07.2020 14:14	8	60	1.00	69867	4341	200	0	0
n2	27.07.2020 14:15	8	60	1.00	77507	4740	202	0	0
n3	27.07.2020 14:16	9	60	1.00	82058	4821	212	0	0
n3	27.07.2020 14:17	9	60	1.00	82124	4555	216	0	0
n3	27.07.2020 14:18	9	60	1.00	84656	4743	205	0	0
rohluft	27.07.2020 14:20	10	60	1.00	984953	405505	195319	1880	253
rohluft	27.07.2020 14:21	10	60	1.00	993760	415693	199958	1879	227
rohluft	27.07.2020 14:22	10	60	1.00	983745	409910	196663	1841	177
n4	27.07.2020 14:23	11	60	1.00	73053	3792	240	0	0
n4	27.07.2020 14:24	11	60	1.00	73285	3873	225	0	0
n4	27.07.2020 14:25	11	60	1.00	73506	3957	249	0	0
n5	27.07.2020 14:27	12	60	1.00	65178	3346	156	0	0
n5	27.07.2020 14:28	12	60	1.00	65271	3369	124	0	0
n5	27.07.2020 14:29	12	60	1.00	65611	3477	136	0	0
rohluft	27.07.2020 14:30	13	60	1.00	879762	338728	159920	1371	175
rohluft	27.07.2020 14:31	13	60	1.00	936114	399278	192779	1758	200
rohluft	27.07.2020 14:32	13	60	1.00	919476	387118	186565	1614	200